

**120
YEARS**

1898-2018

packaging **hot melt adhesives**

experience performance from our
hot melt adhesives for 'end of line'
packaging applications



waxes | adhesives | dispersions

 **paramelt**
experience. performance.

hot melt adhesives for 'end of line' packaging applications

		Applications & Properties Selection Chart											
		Viscosity (cPs @ °F)	Open Time	Set Speed	Color	Application Temp °F	General Purpose	Freezer Grade	Difficult Surfaces	Hot Fill	Sift Proof	Coated Board	High Tack
PLASTOMELT EVA	9473	940 @ 350	Short	Fast	Yellow	300 - 355	•••	••	•			••	••
	LM 250	920 @ 250	Medium	Fast	Yellow	235 - 275	•••	•			••		
	LM 120	1500 @ 265	Short	Fast	Yellow	250 - 300	•••	•	•		••		•
	9066	1100 @ 325	Medium	Medium	Yellow	300 - 350	••	•••			•	•	••
	9679	1200 @ 325	Short	Fast	White/Clear	300 - 350	•••	••	•	••		••	••
EXCELTA METALLOCENE	704	1050 @ 350	Short	Fast	Off White	320 - 370	••	•••			•		•
	844	1025 @ 350	Short	Fast	White/Clear	320 - 370	••	•••		•	•		••
	804 LV	1300 @ 350	Short	Fast	White/Clear	320 - 370	•••	•••		••	•		••
	804 Plus	2200 @ 360	Short	Fast	White/Clear	340 - 380	••	•••		•••	•		•
	860	1300 @ 350	Long	Medium	White/Clear	320 - 370	••	•••	•••	••	•	•••	•••
	861	850 @ 295	Medium	Fast	White/Clear	270 - 320	••	•••	•••		•••	••	••

If you don't see a particular need you have, we have many more formulations targeting specific process and performance properties.



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The Paramelt "Partnership In Performance" Support Program

Let our experts come into your plant and fully audit, support and train you and your staff on how best to use adhesives!

Initial audits of your process

- Process efficiency reviews to identify opportunities to improve or optimize gluing applications.
- Current "Cost Per Package" audits to establish baseline.
- Review of best fit adhesive technology options discussing benefits of each.
- Adhesive equipment technology overview, options and maintenance recommendations.

- Can perform and/or provide on-site training for pre-trial equipment cleaning, flushing, and conversion to new sample material if needed.
- Post-trial support to review and interpret results and impressions.

Conversion to New Adhesive and on-going customer support

- We perform and provide training for equipment cleaning, flushing, and PM Service before, during, and after conversion to new material.
- Efficiency audits on a periodic basis including cost-per-package checks to ensure quality, efficiency, and savings are maintained.
- Periodic on-site Operator and new employee Process Quality Trainings.

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